



ROCKER STANDS:

Quan	Part Number	Description
4	STN-20060	Intake Stand, All Cylinders
2	STN-20059	Exhaust Stand, Cyl 3,5,4 & 6
4	STN-20061	Exhaust Stand, Cyl 1,7,2 & 8

HARDWARE KIT COMPONENTS:

Quan	Part Number	Description
16	BLT-21892	7/16-14 x 1.000" T-50 Stand Bolt
21	BLT-21750	5/16-18 x 1.250" T-45 Shaft Bolt
6	STD-29240	5/16-18 x 5/16-24 x 1.650 Stud
6	NUT-24545	5/16 12pt ARP Nut
1	TOL-19210	T-45 Torx Socket
1	TOL-19221	T-50 Torx Socket
1	TOL-29400	5pc Checker Pushrod

TORQUE SPECS:

5/16-18 x 1.250" Shaft Bolt	26-28 FT / LBS
5/16 Stud / Nut	28-30 FT / LBS
7/16-14 x 1.000" Stand Bolt	60-65 FT / LBS
Adjuster Nut	26-28 FT / LBS

Note: Torque specs shown were calculated using 30wt engine oil on threads. You must adjust the torque spec if using a lubricant other than engine oil.

ROCKER SERVICE PARTS:

Part Number	Description
ADJ-20230	Valve Lash Adjuster
WSH-29800	Valve Lash Adjuster Washer
NUT-24500	Valve Lash Adjuster Nut
BRG-20610	Shaft Bearing, 9/16 ID x 3/4 Long
BRG-20620	Shaft Bearing, 9/16 ID x 1/2 Long
SFT-28060	Intake Rocker Shaft, All Intakes
SFT-28050	Exhaust Rocker Shaft, Center Cylinders
SFT-28000	Exhaust Rocker Shaft, End Cylinders
SPC-28360	.067 Rocker Spacer
RNG-26210	Retaining Ring

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INSTALLATION CHECK LIST

- CHECK STAND HEIGHT (IF APPLICABLE)
- CHECK FOR PUSHROD CLEARANCE
- DETERMINE PUSHROD LENGTH
- PRELUBE PUSHRODS / ADJUSTERS
- TORQUE ALL HARDWARE TO SPEC
- CHECK FOR VALVECOVER CLEARANCE

ADJUSTER OPERATING RANGE

THE OPERATING RANGE FOR THE LASH ADJUSTER IS 1/4 TO 2 TURNS OUT FROM THE SEATED POSITION. THE ROCKERS ARE SHIPPED FROM JESEL WITH THE ADJUSTERS SET 1 TURN OUT FROM THE SEATED POSITION. IF ADJUSTER IS MORE THAN 2 TURNS OUT, USE A LONGER PUSHROD. IF ADJUSTER IS LESS THAN 1/4 TURN FROM SEATED POSITION, USE A SHORTER PUSHROD. **NEVER** MODIFY ADJUSTER COUNTERBORE TO COMPENSATE FOR A PUSHROD THAT IS TOO LONG.

WARNING

- IF IN DOUBT, CALL JESEL TECH DEPT AT (732) 901-1800.
- MAKE SURE PUSHROD TIP COMFORMS TO ADJUSTER CUP.
- APPLY THREAD SEALANT TO ALL BOLTS EXPOSED TO WATER.
- DO NOT DEGREASE ROCKER AND RUN WITHOUT LUBRICATION.
- DO NOT LET PUSHRODS RUB AGAINST CYLINDER HEADS OR BLOCK.
- DO NOT BOLT DOWN OR REMOVE ROCKERS UNDER ANY SPRING LOAD.
- ALWAYS LUBRICATE PUSHROD TIPS AND ADJUSTERS WITH SUPPLIED LUBE.
- APPLY THREAD SEALANT TO ALL BOLTS PROTRUDING INTO INTAKE PORTS.
- DO NOT OVER-TORQUE ADJUSTER NUTS - ALWAYS FOLLOW TORQUE SPECS.
- DO NOT RUN WITH ADJUSTER MORE THAN 2 TURNS OUT FROM SEATED POSITION.
- DO NOT MACHINE ADJUSTER COUNTERBORE TO COMPENSATE FOR A LONG PUSHROD.
- DO NOT "FLY-CUT" UNDERSIDE OF ROCKER ARM FOR ADDITIONAL SPRING CLEARANCE.

CROME MOLY PUSHRODS

THESE AFFORDABLE ONE-PIECE 4130 CROME MOLY STEEL PUSHRODS FEATURE A .080" THICK WALL AND SWEDGED EXACT RADII ENDS. THESE HEAT TREATED AND BLACK OXIDE FINISHED PUSHRODS ARE AVAILABLE IN .050" INCREMENTS.

3/8 DIA AVAILABLE FROM 6.800" TO 11.000"

5/16" DIA AVAILABLE FROM 6.800" TO 9.500"

VALVE LASH ADJUSTMENT

- 1) ROTATE ENGINE UNTIL EXHAUST ROCKER BEGINS TO OPEN. SET INTAKE LASH TO DESIRED SPEC.
- 2) ROTATE ENGINE UNTIL INTAKE ROCKER BEGINS TO RETURN FROM FULL LIFT. SET EXHAUST LASH TO SPEC.
- 3) REPEAT FOR REMAINING CYLINDERS FOLLOWING THE FIRING ORDER.



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